

## Status of RF at HZB and BESSY II Renovation

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#### 17th ESLS-RF Meeting 18.-19.9.2013 HZB











- **BESSY II** gets refurbished
  - New control room
  - Top up operation
  - Fast orbit feed back
  - New WLS
  - New cavities
  - New transmitters
  - Future: BESSY-VSR
- MLS
  - SSB no service on preamplifier any more → Cryoelectra
- BERLinPro
  - Status transmitters
  - Status cavity production
  - Status modules











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New control room – beam operation starts next week

#### **TopUp** – start up and first user operation



TopUp started 25. October 2012, in user operation since 29.10.2012

Requirement on injection efficiency: 4 h average > 90%







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#### Fast orbit feed back at BESSY II in operation since fall 2012



Beam motion 0-64 Hz scaling in comparison "slow orbit feed back" (1/6 Hz, upper) and "fast orbit feed back" (50/150 Hz lower)

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#### New Cryostat for 15-pole 7T sc WLS Magnet



- The 15 pole 7 Tesla sc Wave Length Shifter Magnet has a cold vacuum chamber at ~40 K.
- Chamber is heating by
  - wake fields (new filling pattern including 4 high current "single bunches")
  - beam current → average current increased by Top Up operation causing cryogenic losses
- > new low loss cryostat ordered at Budker Institute and installed this shutdown





Old WLS cryostat (left) and new WLS (right)

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## Transmitters BESSY II: Klystron -> Solid state





Due to the fact, that there were no spare klystrons in production, HZB ordered 4 x 70 kW and 1 x 40 kW 500 MHz solid state transmitters at Cryoelectra.

#### $\rightarrow$ More details see talk of Bernhard tomorrow



Design of new solid state transmitter. Power supply modules are in left and right rack, combiner and RF modules in the middle

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HV collector power supply gallery



HV frontend with klystron Wolfgang Anders

## Old DORIS Cavities at BESSY II





DORIS single cell cavity in the test area.

RF straight in the BESSY II storage ring with four DORIS cavities

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Four DORIS single cell cavities are installed at the BESSY II storage ring.



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## Degrading of DORIS Cavities



- DORIS cavities are produced in the early 1970's for use at the DORIS storage ring at DESY.
- Later they are replaced at DESY by 5-cell and 7-cell PETRA cavities.
- They have been a good and cheap choice for storage rings like BESSY II
- Shunt impedance ~ 2.9 (5.8)  $M\Omega$
- Body power load up to 40 kW
- Max voltage ~ 480 kV
- Simple HOM dampers (see picture next slide)
  - Three  $\lambda/4$  fingers for damping lower HOM modes
  - Broadband ferrite with cutoff of 1.3 GHz
- Degrading of the cavities due to their lifetime
  - One cavity water leak to vacuum (BESSY I)  $\rightarrow$  replaced
  - One cavity deforming water cannels on the inner side of the cavity scratching on the tuner → cavity replaced
  - One cavity strange behavior  $\rightarrow$  cavity replaced
  - One cavity water leakage near coupler port  $\rightarrow$  cavity replaced
- Last spare cavity installed 2010

## BESSY II: Water leak at Doris cavity





#### Water leakage of one DORIS body

#### **2010 installed last spare cavity!!**

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#### Melted HOM Ferrite in Doris Cavity





Melted HOM ferrite glass tube at Cavity 4 (Nov.2010)

HOM dampers are build 1975 In machine studies about 1 year before they made 35 mA single bunch !!!! There has been a short vacuum event...

BESSY II has started with 10 mA in single bunch mode user shift, later they increased to 20 mA --- 35 mA seem to be to much Wolfgang Anders Status of RF ans SRF at HZB





#### **Replacement of Doris cavities**



- Need new cavities !!!
- No drawings of DORIS cavities available
- HOM damped cavities developed at BESSY by Ernst Weihreter
  - ~15 % better shunt impedance
  - 80 kW wall power capacity
  - better HOM damping
- Prototype has been tested at DELTA
- HOM cavity is successfully operated at
  - MLS
  - ALBA



Longitudinal HOM spectrum

- Ordered two HOM cavities for BESSY II and one for MLS (spare) in 2010, delivered 2012 have been installed this shutdown, now in conditioning phase
- Three cavities (one spare) ordered in 2012 to be delivered 2014 and will be installed in 2015

## **Cavity strait shutdown 2013:** DORIS $\rightarrow$ HOM





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#### Two HOM and two DORIS cavities at BESSY II





New cavity strait section at BESSY II containing 2 DORIS cavities and two new HOM cavities. In shutdown 2015 it is planned to replace the remaining DORIS by HOM cavities

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#### Future: BESSY VSR (variable bunch length storage ring)



High gradient strong HOM damped cavities for VSR are similar to B*ERL*inPro linac-cavities

Acceleration with 500 MHz 1.5 MV. Add passive sc cavities with very high voltages (20-25 MV) at 3<sup>rd</sup> harmonic and 3.5rd harmonic

➔ Gradient of resulting RF voltage at the position of the bunches will alternating be flat or steep resulting in long and short bunches.





Resulting RF voltage

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#### MLS: Problems with IOT Preamplifier



At the MLS we use a 1 kW 500 MHz preamplifier of the company SSB.

The general manager of SSB retired. Now they make no service on old amplifiers!!



→ We ordered new preamplifiers by CRYOELECTRA.



## BERLinPro: Status Transmitters - Klystron

#### 270 kW transmitters:

- CPI 270 kW Klystron
  - Prototype klystron: successful factory acceptance test
  - Prototype is delivered to TRIUMF
  - TRIUMF transmitter will be competed in fall 2013



Klystron complete in trolly

#### - First BP klystron by CPI

- will be produced this year
- Stored at CPI until transmitter power supply is ready (3/2014)
- Next klystrons will be stored at CPI until building is ready



Klystron lowered into the solenoid at TRIUMF

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## BERLinPro: Status Transmitters - PS and SSA



#### - FUG Transmitter power supplies

- Delay of first delivery to 3/2014 (fits better to delayed time schedule of building)
- Delivery of further transmitters will be delayed until building is ready
- Detailed report on this transmitter ESLS 2014



Design of 600 kW power supply for klystron transmitter Courtesy FUG

- 15 kW 1.3 GHz solid state transmitter by SigmaPhi (former Bruker)
  - delivery scheduled 10/2013

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## BERLinPro: Status cavity production

Production of Gun1 cavity, booster cavities and related components at JLab is on schedule

Contract includes:

- Production of cavities
- Preparation and cleaning
- Mounting of cold string for gun1



Booster cavity production



Production of GUN1 cavity at JLab

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## BERLinPro: Status cavity modules – Gun 1





Production steps of Gun1 module. First picture show the cold string assembled at Jlab. The following steps will be done at the HZB.

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#### BERLinPro: Status cavity modules – Booster



Components that are used as well in gun1 module and in booster have been implemented in a first design of a booster module. The booster module marries aspects of the Cornell booster design with HZB changes due to the different coupler system.



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#### **BESSY II**

- New cavities
- New transmitters
- Future: BESSY-VSR

#### MLS

• No service for preamplifier

#### **BERLinPro**

production of transmitters and sc cavities





# Thank you !