



Main parameter:

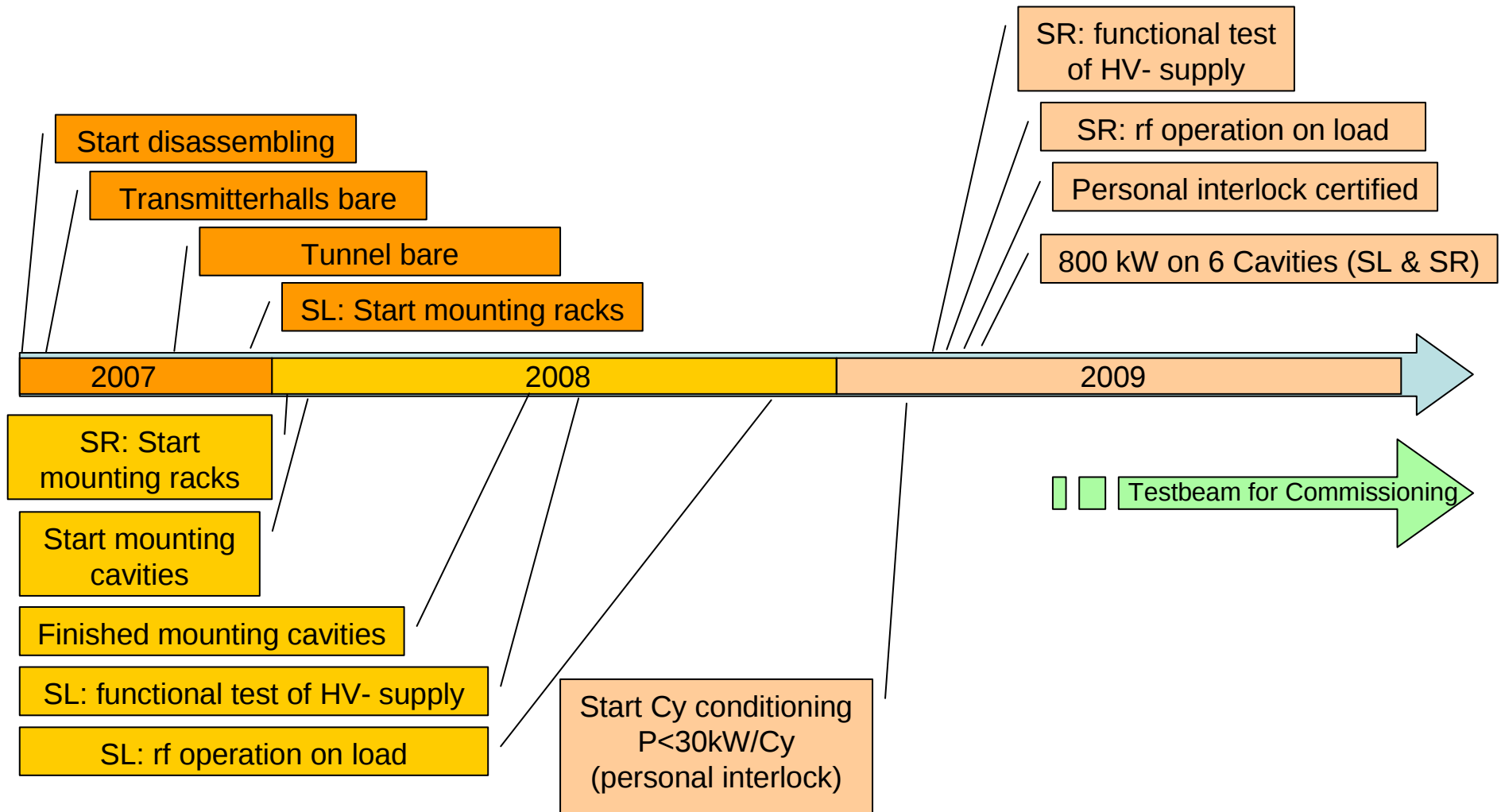
Machine:

Beam Energy: $E_0 = 6 \text{ GeV}$
Length: $l = 2304 \text{ m}$
Arc radius 191.73 m and 22.918 m
Beam Current: $I_0 = 100 \text{ mA}$ (200 mA)
loss per turn $U_l = 7.590 \text{ MeV}$
Emittance (hor) $\varepsilon = 1 \text{ nmrad}$!
Operating mode Topping up

RF:

Frequency: $f_{\text{RF}} = 499.6645 \text{ MHz}$
Beam Power (100mA): $P_{\text{beam}} = 759 \text{ kW}$ (dipol, undulators, damping wigglers and HOM losses)
Circumferencial Voltage: $U_c = 20 \text{ MV}$ (in 12 7-cell cavities, power per coupler: 124 kW)
rf-Power (100mA): $P_{\text{rf}} = 1573 \text{ kW}$ (2 transmitter á 786 kW)

Timescale of Refurbishment



500-MHz RF-System



Transmitter hall
SL (Geb. 42a)



Transmitter hall
SR (Geb. 42b)



Tunnel



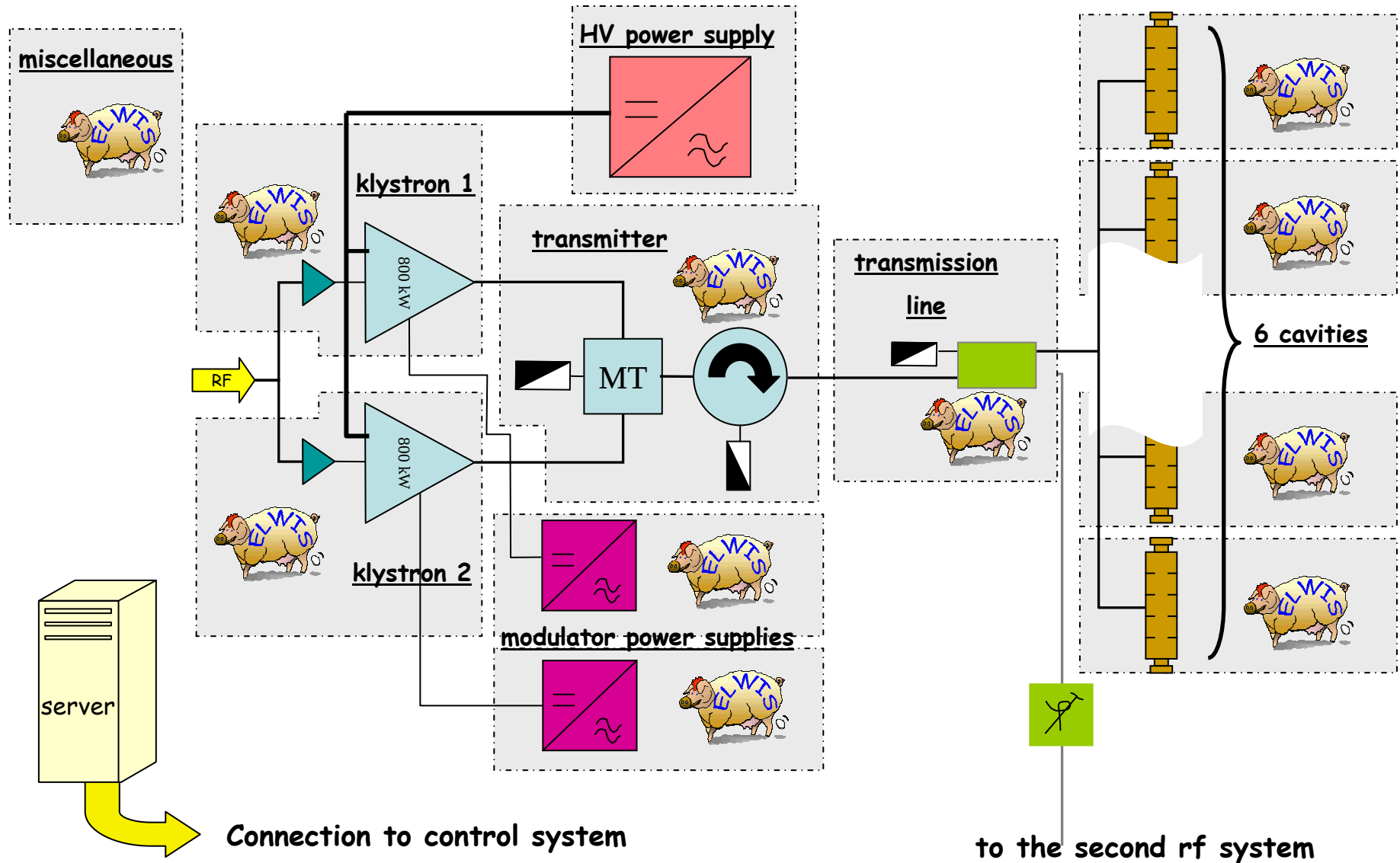
HV- Installations

Transmitter hall SL, Westwand



Transmitter hall SL, HV-Raum





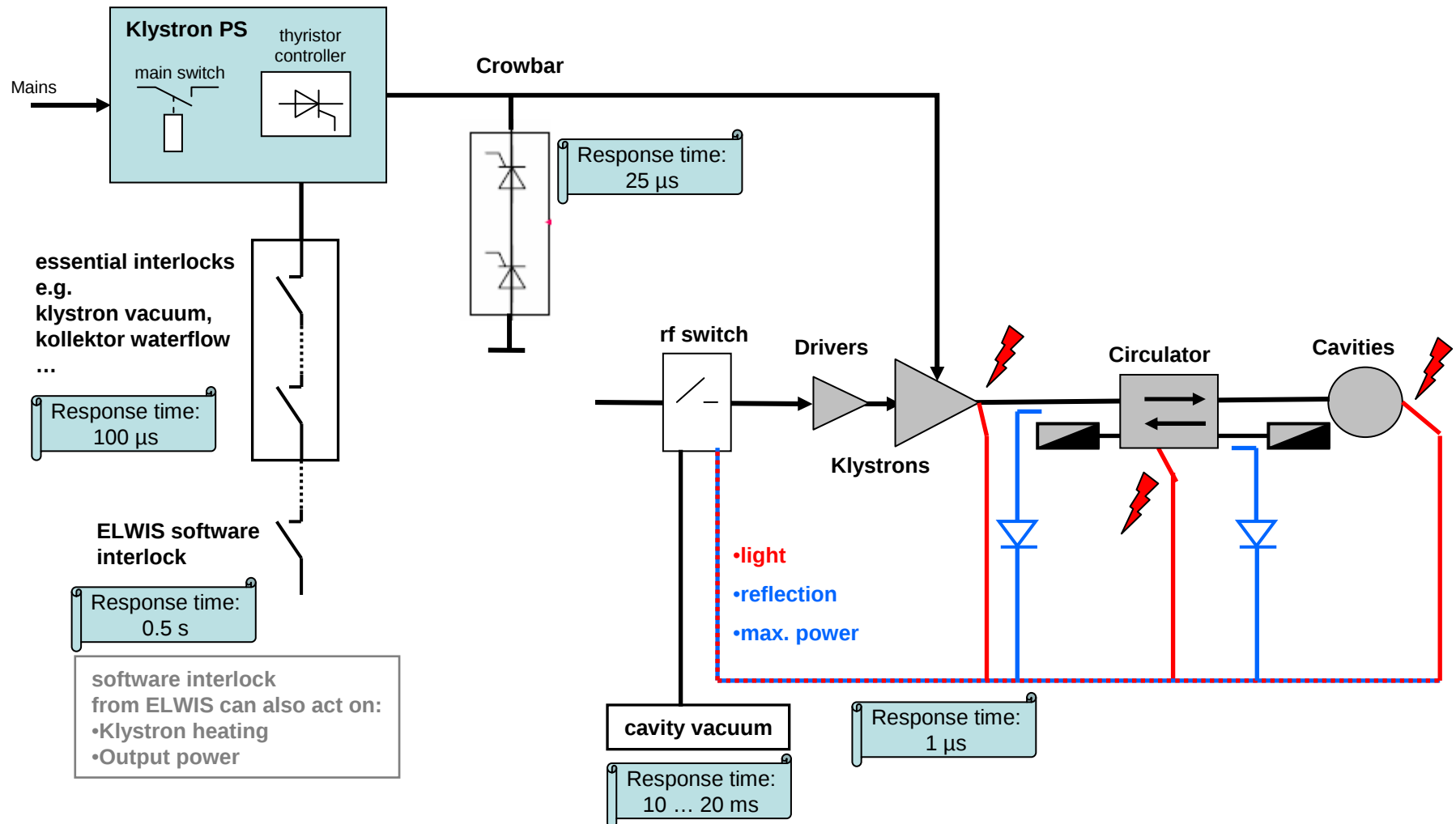


Lots of functionality is done by software.

Advantages:

- Changes can be made more easy:
 - Cavity- detuning algorithm
 - Switch- on procedures
 - Change of interlock- configurations (this can be done during operation)
- Maintenance from everywhere
 - calibration from office
 - Change in amplifier gain or other parameters can be changed from office

Different Interlocks



Machine	HERA	DORIS-3	DESY-2	APS [1]	ESRF [2]	LEP [3]
Year of Analysis	1999-2000	2001	2002	2001	2001	1999
Number of rf Systems	8	2	1	2	2	20
Type of rf system	2 Kly., 10...16 Cav.	1 Kly., 4 Cav.	2 Kly., 8 Cav.	1 Kly., 8 Cav.	1 Kly., 2...4 Cav.	2 Kly., 14...16 Cav.
MTBTrip	1,2d	6,5d	11d	6d	4d	0,45d
MTBTrip per rf system	10d	13d	11d	12d	8d	9d

Around 10d seemed to be „state of the art“

[1] D.Horan, „**Performance of the APS 350MHz RF Systems**“, Proceedings of the CWRF Users Group Meeting, Argonne National Laboratory, 13.-15. March 2002

[2] J.M.Mercier, „**Operation of the RF at the ESRF**“, Proceedings of the CW-RF Users Group Meeting, Argonne National Laboratory, 13.-15. March 2002

[3] H.Frischholz, „**10 Years of operational Experience with the LEP/RF High Power System**“, Proceedings of the CW-RF Users Group Meeting, Argonne National



- Trip doesn't mean that something has to be repaired
- Often a "*reset*" is sufficient
- MTBFailure is something like 60 ... 100 d

There is potential to increase reliably !

How?

- **Example 1: Klystron Focus Interlock:**

- Sensors for:
 - » Current through the solenoid
 - » Voltage over the solenoid,
 - » Magnetic field inside the solenoid

Only Switch off if at least 2 of the signals will exceed the limit.

- **Example 2: Klystron Body-Temperature Interlock:**

- · Slow temperature raise above the limit => decrease klystron-current until temperature is stable.
- · Fast temperature raise above the limit => switch off klystron high-voltage
- · Instantaneous raise above the limit => ignore (must be sensor or electronic error)

This could be done if there is an "intelligent" monitoring of signals (ELWIS).

Design plan is: MTBTrip > 20d (now 55 Trips @ 20 weeks @ 2 systems => MTBTrip=5d)

What Went „Wrong“ & What Has To Be Done



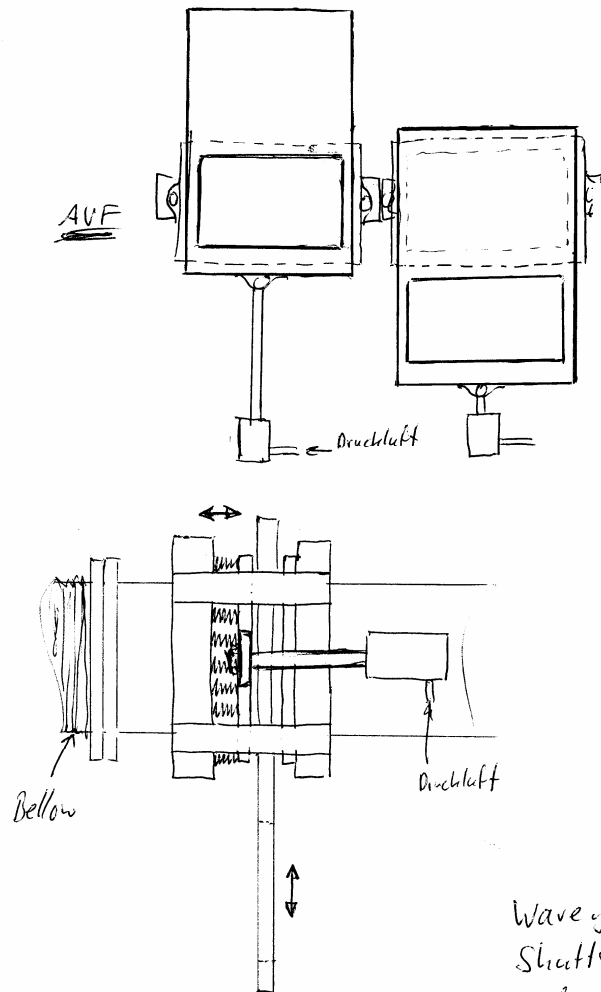
Trouble:

- 2 cavity- coupler with high losses => changed
- Crack of a coupler @ high power pulse operation

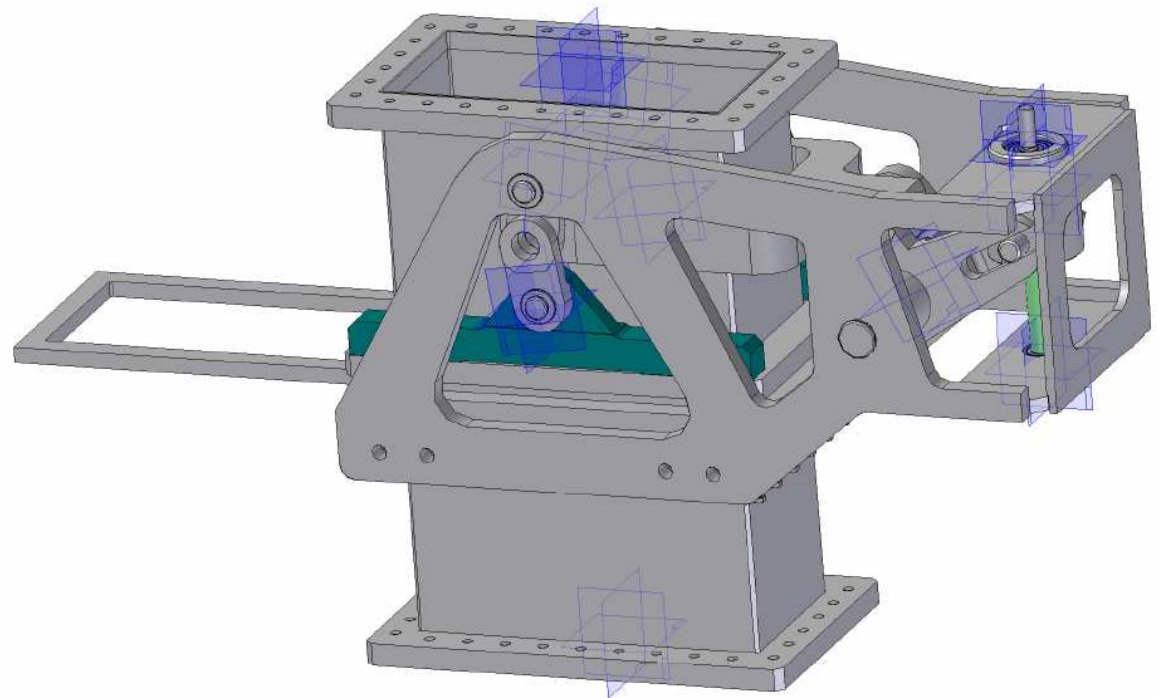
Next steps:

- Integration of transient- recorders
- Implementation of “advanced” interlocks
- Installation of waveguide- shutter 
- Test an modification of waveguide- trombones (high power WG phase shifter) 
- regular operation one transmitter @ 12 Cavities 
- workings points closer to saturation 

Waveguide- Shutter



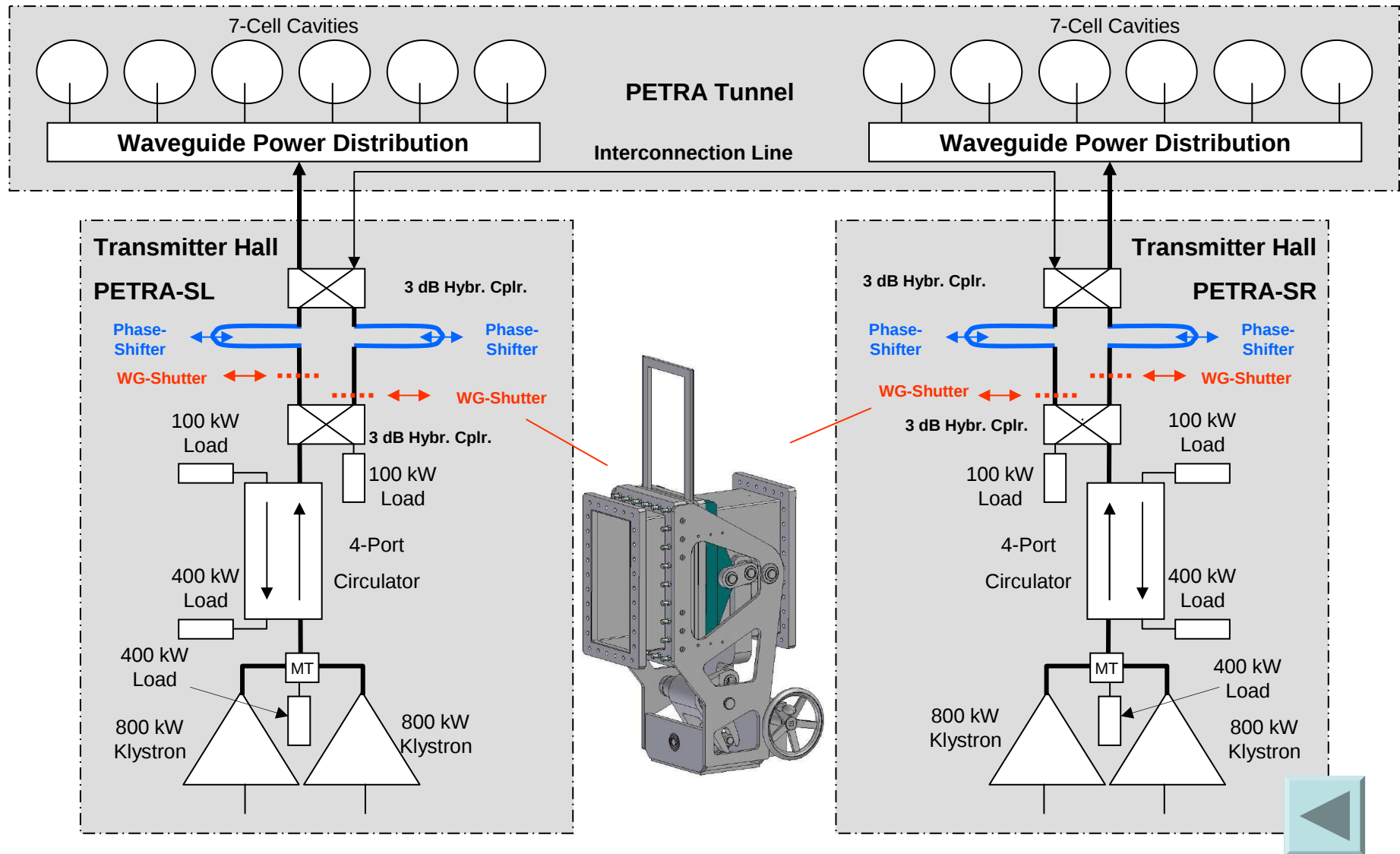
Waveguide
Shutter
Est 12.04

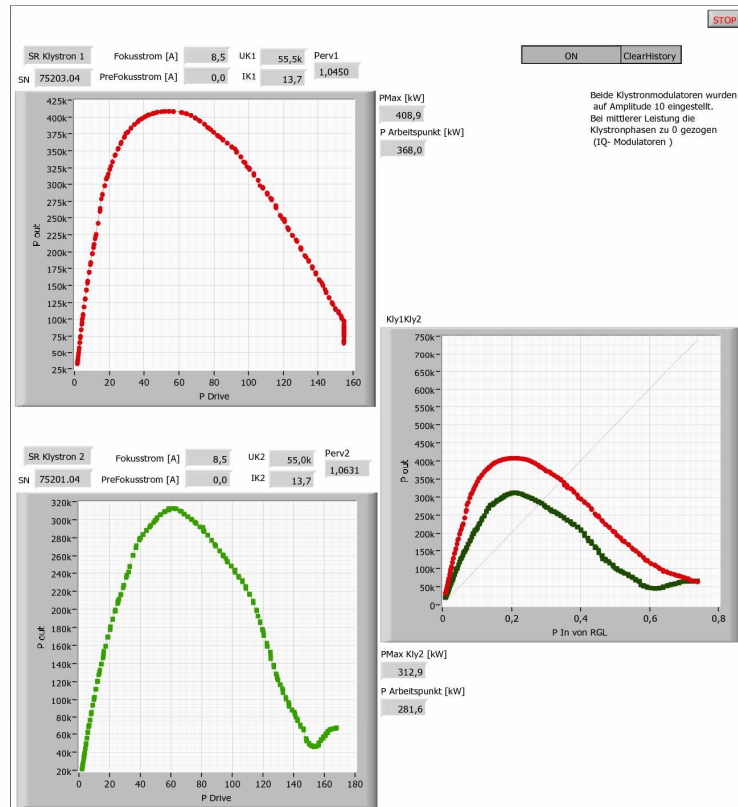


Waveguide- Phaseshifter



Operating Modes





•Goal:

- operation 10 % below saturation
- optimized efficiency for certain power ranges

•Difficulties:

- Not to drive the klystron over saturation-point

1st try: limit the drive power

