



ACDIV-2019-13

July 2019

Contactless Electrical Resistance of 2D Materials Using a Rutile Resonator

David Arcos, Patrick Krkotic, Joan M. O'Callaghan, Montse Pont, Lluís Ametller, and
Núria Ferrer-Anglada

Abstract

Measuring the electrical surface resistance of 2D materials without contact can provide a method for obtaining their intrinsic characterization. Herein, the aim is to show that a rutile dielectric resonator (RDR) can be used to measure the electrical surface resistance of conducting coatings deposited on substrates, at the resonance frequency. Moreover, it is known that the substrate exerts a strong influence capable of intrinsically modify the properties of 2D materials, as found in graphene. The RDR method is used for different samples of metals (Cu, Mo, Ti, and brass), carbon nanotubes (bucky paper), a film of compacted graphene flakes, a film of compacted graphene oxide flakes, and graphene obtained by chemical vapor deposition (CVD) on different substrates (SiO₂/Si, quartz, and polyethylene terephthalate [PET]). The results show that reasonable values can be obtained for thin conducting materials with a thickness of not less than a few micrometers. In the case of graphene grown on a substrate, the presence of graphene is clearly detected but the resistivity value cannot be extracted.

Accelerator Division
Alba Synchrotron Light Source
c/ de la Llum, 2-26
08290 Cerdanyola del Valles, Spain

Contactless Electrical Resistance of 2D Materials Using a Rutile Resonator

David Arcos, Patrick Krkotić, Joan M. O'Callaghan, Montse Pont, Lluís Ametller, and Núria Ferrer-Anglada*

Measuring the electrical surface resistance of 2D materials without contact can provide a method for obtaining their intrinsic characterization. Herein, the aim is to show that a rutile dielectric resonator (RDR) can be used to measure the electrical surface resistance of conducting coatings deposited on substrates, at the resonance frequency. Moreover, it is known that the substrate exerts a strong influence capable of intrinsically modify the properties of 2D materials, as found in graphene. The RDR method is used for different samples of metals (Cu, Mo, Ti, and brass), carbon nanotubes (bucky paper), a film of compacted graphene flakes, a film of compacted graphene oxide flakes, and graphene obtained by chemical vapor deposition (CVD) on different substrates (SiO₂/Si, quartz, and polyethylene terephthalate [PET]). The results show that reasonable values can be obtained for thin conducting materials with a thickness of not less than a few micrometers. In the case of graphene grown on a substrate, the presence of graphene is clearly detected but the resistivity value cannot be extracted.

high-permittivity dielectric to load the resonator enables the measurement of electrical resistance R_s of a conducting coating at a microwave range of frequencies, determined from the changes of the quality factor Q when the cavity is modified by the sample.^[3–5] This nondestructive evaluation technique is based on the interaction of electromagnetic waves with the sample under investigation. Therefore, to obtain the electrical properties of 2D materials, the thickness of the sample has a clear importance, especially if the film thickness (typically a few micrometers) becomes comparable or smaller than the skin depth of the material. In such a case, electromagnetic fields penetrate through the coating and the sample can no longer be treated as a bulk material, which leads to a multi-layer system. The objective of this work is to explore the dielectric resonator technique for the characterization of different thin graphene-based samples at microwave frequencies.

1. Introduction

The characterization of electrical and optical properties of 2D materials such as graphene at microwave frequency range has attracted a lot of attention in recent years. This is due to the many applications to engineering, such as graphene-based devices, graphene field-effect transistors, graphene antennas, and graphene microstrip attenuators, among others.^[1]

The electrical resistance R_s (and hence the electrical conductivity) of a conducting coating can be determined using a cavity end-wall replacement method.^[2] Using a low-loss,

technique for the characterization of different thin graphene-based samples at microwave frequencies.

1.1. Rutile Dielectric Resonator

The rutile dielectric resonator (RDR) is composed of a closed metallic body housing a rutile (TiO₂) cylinder with a height of 3 mm and a diameter of 4 mm, shielded axially by a pair of identical samples (squares of 12 mm × 12 mm) to be examined and fixed with a pair of brass blocks, as shown in **Figure 1**.^[3] The rutile has a high permittivity ($\epsilon_r \approx 100$) and a very low loss factor ($\tan(\delta) \leq 10^{-4}$), and its small size, compared with the total size of the cavity, ensures that the electromagnetic field in the lateral walls is effectively neglected for the TE₀₁₁ resonance mode. The electromagnetic field in the cavity is produced by a pair of semirigid coaxial cables with a loop at the end for magnetic coupling, as shown in the cross section in **Figure 2**.


1.2. Measurement Methodology

A vector network analyzer was used to measure the quality factor, which is defined as the ratio between the resonance frequency of the resonant cavity and the 3 dB bandwidth. It is also defined as a measure of the ratio between the stored energy and the energy dissipated in the resonator. The surface resistances R_{s_i} of the surfaces enclosing the whole cavity are directly related to the quality factor Q in the following way^[6]

D. Arcos, Dr. L. Ametller, Dr. N. Ferrer-Anglada
Department of Physics
Universitat Politècnica de Catalunya (UPC)
Campus Nord, Barcelona, Spain
E-mail: nuria.ferrer@upc.edu

P. Krkotić, Prof. J. M. O'Callaghan
CommSensLab
TSC Department
Universitat Politècnica de Catalunya (UPC)
Campus Nord, Barcelona, Spain

P. Krkotić, Dr. M. Pont
ALBA Synchrotron – CELLS
Cerdanyola del Valles, Barcelona, Spain

 The ORCID identification number(s) for the author(s) of this article can be found under <https://doi.org/10.1002/pssb.201900428>.

DOI: 10.1002/pssb.201900428

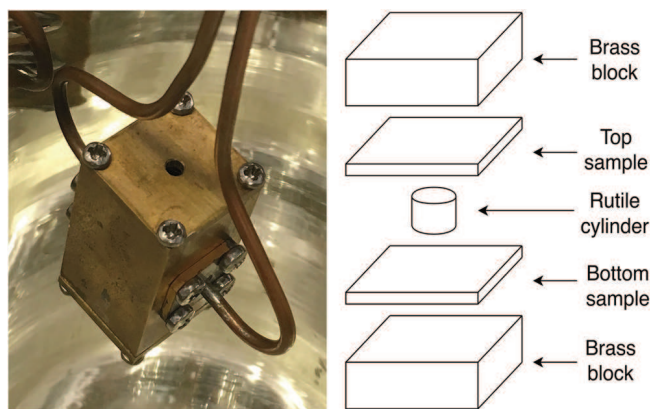


Figure 1. Photograph of the RDR and a scheme of the inner layers.

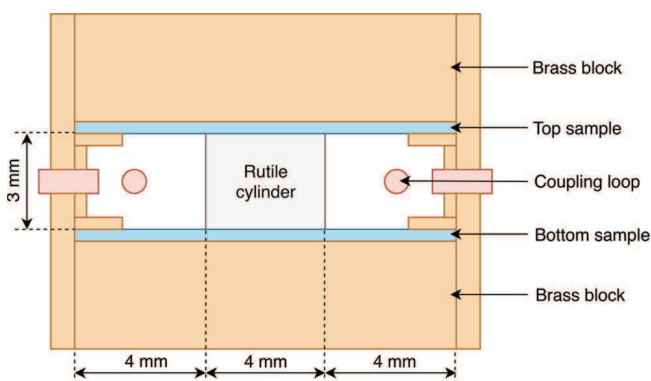


Figure 2. Scheme of the RDR cross section.

$$\frac{1}{Q} = \sum_i \frac{R_{S_i}}{R_{GS}} + p \cdot \tan(\delta) \quad (1)$$

where $\tan(\delta) = 1.2496 \times 10^{-4}$ is the loss tangent of rutilite at room temperature modeling dielectric losses. $p \sim 1$ is the ratio of the energy stored in the dielectric to the energy stored in the entire resonator. $R_{GS} = 242.529 \Omega$ is the geometrical factor of the closing plates of the resonator, which has been determined analytically, numerically, and experimentally.^[3] The sum considers the losses of the individual metal surfaces noted through the index i . Note that the lateral walls can be neglected.

We determine the resistivity, ρ , of the material using the well-known relation between square surface resistance, R_s , and resistivity, at the resonance frequency, f_0 , given by

$$R_s = \frac{\rho}{\delta_s}, \quad \delta_s = \sqrt{\frac{\rho}{\pi \cdot f_0 \cdot \mu_0}} \Rightarrow \rho = \frac{R_s^2}{\pi \cdot f_0 \cdot \mu_0} \quad (2)$$

Here δ_s is the skin depth, which can be seen as a measure of how closely electrical current flows along the surface of a material, and $\mu_0 = 4\pi \times 10^{-7} \text{ H m}^{-1}$ is the permeability in vacuum.

When only one target sample is available (instead of having two identical samples enclosing the rutilite cylinder), Equation (1) can be rewritten as

$$\frac{1}{Q_{\text{comb}}} = \frac{R_{S1} + R_{S2}}{R_{GS}} + p \cdot \tan(\delta) \quad (3)$$

where we consider the surface resistances of the two different materials, e.g., measuring the surface resistance of a full metal resonator, for example, brass or copper in the first stage; this known surface resistance can then be used to determine the unknown surface resistance of graphene using Equation (3).

Equation (2) assumes that the thickness of the sample is at least three times greater than the skin depth of the material. If that condition is not true, as in the case of the samples with monolayers, the electromagnetic field passes through the sample and the effective surface resistance of the sample plus the substrate is measured instead. In this case, the problem becomes that of a multilayer system, and the properties of the substrate (the second layer) also play a role and need to be determined to estimate the actual surface resistance of the graphene sample, depending on its thickness.

1.3. Sample Characterization of 2D Materials

A set of carbon-based samples, graphene and carbon nanotubes (CNTs), were analyzed to compare the results. S_1 is a bucky paper sample made of chemical vapor deposition (CVD) single-wall CNTs. All other samples are graphene. S_2 and S_3 are compacted graphene flakes obtained by reducing graphene oxide flakes. S_4 is a film of graphene oxide flakes, unreduced. Samples S_5 , S_6 , and S_7 are obtained (at Graphenea) by CVD on different substrates: S_5 is graphene on quartz, S_6 is graphene on polyethylene terephthalate (PET), and S_7 is graphene on SiO_2/Si .

To fit inside the resonant cavity, the geometry of all the samples analyzed in this work consists of a square with sides of $\approx 11.5 \text{ mm}$ and of a certain thickness, so the thickness of each sample is the most remarkable geometrical difference. These samples are shown in **Table 1**.

The thickness of the samples was measured in different ways. For samples S_1 and S_2 , a caliper with a resolution of $5 \mu\text{m}$ was used. For samples S_3 and S_4 , we used a microscope focusing on the ground plate as a reference. By changing the height of the lens until the focus is on the surface of the sample, we can estimate the thickness of the sample. The error arises due to the adjustment limitations of the lens.

To check the quality of graphene samples, Raman spectroscopy (excitation laser of 532 nm and power 0.50 mW) was used; see **Figure 3** and **4**.

Table 1. Summary of samples analyzed in the current study. Sample identifications are used for later references.

Material	Substrate	Sample	Thickness [μm]
Bucky paper (CNT)	–	S_1	30 ± 5
Graphene flakes	–	S_2	20 ± 5
Graphene flakes	–	S_3	10 ± 1
Graphene oxide	–	S_4	13 ± 1
Graphene	Quartz	S_5	$<10 \text{ nm}$
Graphene	PET	S_6	$<10 \text{ nm}$
Graphene	Si/SiO_2	S_7	$<10 \text{ nm}$

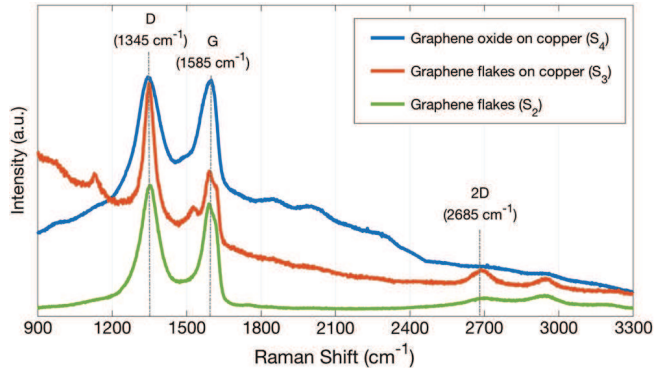


Figure 3. Raman spectra of graphene flake film (S_2), graphene flake film on copper (S_3), and graphene-oxide flake film on copper (S_4).

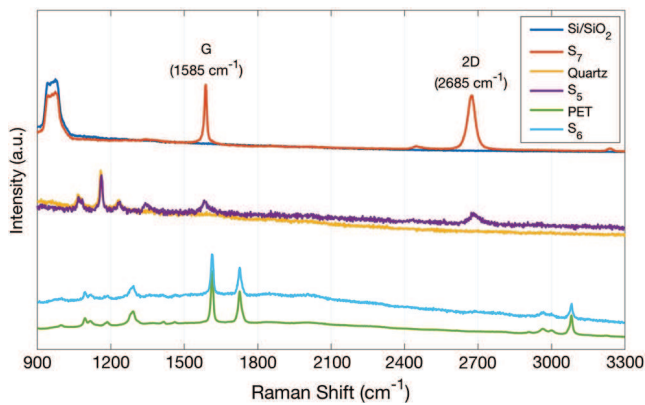


Figure 4. Raman spectra of CVD graphene samples S_5 , S_6 , and S_7 compared with their bare substrates.

It is well known that the Raman spectra for graphene are characterized by two main peaks, the D-band at 1345 cm^{-1} and the G-band at about 2685 cm^{-1} . The D-band is due to defects, as disordered sp^3 carbon and dangling bonds, whereas the G-band is due to ordered graphitic carbons as sp^2 hybridization.^[7–11] The relative intensity ratio of these two bands I_D/I_G is an indication of the graphitization degree of the sample: a low I_D/I_G ratio corresponding to an elevated graphitization degree, and hence a high electrical conductivity could be expected. This ratio is also correlated inversely with the average size of graphene (sp^2) domains.^[12] The deconvolution and baseline correction of the Raman spectra for our samples S_2 , S_3 (graphene), or S_4 (graphene oxide) show a ratio I_D/I_G greater than 1 ($I_D/I_G = 1.16$ for S_2 , 2.02 for S_3 , and 1.00 for S_4 ; see Figure 3). Therefore, we can conclude that a large number of defects exist, either in graphene oxide or in the reduced graphene samples.

A further graphene characteristic peak exists, which is the 2D band at 2685 cm^{-1} and characteristic of sp^2 carbons. The relative intensity ratio I_{2D}/I_G is related to the number of graphene layers in few-layer graphene, for a monolayer, $I_{2D}/I_G \gg 1$. In our case, only samples S_5 (CVD graphene on quartz) and S_7 (CVD graphene on Si/SiO₂) could be monolayers in some regions, whereas the graphene flake samples are multilayers. The main difference between the Raman spectra of graphene samples,

S_2 and S_3 , and the graphene oxide sample, S_4 , is the visibility of the 2D peak in the reduced ones, S_2 and S_3 . This may be due to greater disorders on the graphene oxide samples.

Figure 4 shows the Raman spectra of CVD graphene samples on different substrates compared with their bare substrates. The Raman spectra of S_7 , graphene on Si/SiO₂, is characteristic of a pure graphene sample without defects (the D-band is not observed).^[7,10–12] In the case of S_5 , graphene on quartz, the Raman spectra is also characteristic of graphene but with low intensity. Finally, in the case of S_6 , graphene on PET, the interference of the substrate hides the graphene characteristic bands, as we observe that the spectra of S_6 and bare PET are practically the same.

2. Experimental Section

2.1. Measurements of Common Metals

We start the analysis with a pair of equal samples of some common metals to test the method. The coupling is adjusted for a very low coupling ($S_{21} < -40\text{ dB}$; see Figure 5) to assure small errors, and the loaded quality factor can be assumed to be the same as the unloaded. The results obtained are shown in Table 2.^[13]

2.2. Measurements of 2D Materials

We continue the analysis with samples of the 2D materials shown in Table 1, and we consider different strategies according to the following conditions: 1) The number of equal samples available (one or two). 2) The thickness of the samples, t_s , compared with the skin depth, δ_s , of the material under study. 3) The type of substrate (metal or dielectric).

In condition 1), we distinguish between two different configurations for the resonator: the metal–sample (just one sample available) and the sample–sample (two identical samples). When we have two identical samples, the measurement process is easier because only a single measurement using the resonator is needed. Should only one sample be available (this is the case for samples S_1 and S_2), it is necessary to take a preliminary measurement of the factor Q of a full metal resonator (i.e., configuration metal–metal) to obtain the R_S of the known metal using Equation (1). We then replace one of the metal samples with the

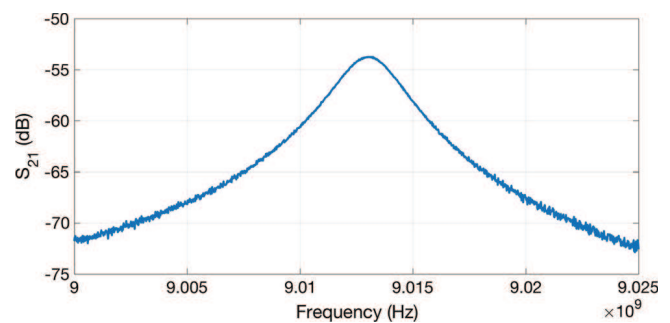


Figure 5. S_{21} parameter measured in the RDR when closed with copper on each side. The resonance frequency measured is $f_0 = 9.0131\text{ GHz}$ and the quality factor is $Q = 3052$.

Table 2. Summary of the resonance frequency f_0 , the quality factor Q , the surface resistance R_s , the resistivity obtained ρ_m , and resistivity found in the literature $\rho_l^{[13]}$ for common metal samples.

Material	f_0 [GHz]	Q	R_s [m Ω]	ρ_m [$\mu\Omega$ cm]	ρ_l [$\mu\Omega$ cm]
Copper	9.0152	2864	27.19	2.08	1.72
Molybdenum	9.0090	2100	42.59	5.10	5.35
Titanium	9.0105	905.0	118.8	39.7	42.0
Brass	9.0262	1742	54.46	8.32	$\approx 6-9$

target sample to obtain a new Q factor value and use it in Equation (3) to obtain R_s of the target sample.

In condition 2), it is necessary to distinguish between a bulk material ($t_s > 3\delta_s$) and a layered material ($t_s \leq 3\delta_s$). In the first case, the surface resistance measured is directly related to the resistivity in accordance with Equation (2). However, in the case of thin materials (compared with skin depth), the effective surface resistance is measured instead, and it is necessary to calculate the resistivity of the sample layer using a multilayer model, in which the effective surface resistance is due to the different layers: the sample layer plus the reference metal and the substrate.

Condition 3) is important in the case of thin layer materials ($t_s \leq 3\delta_s$) because then, when the substrate is a bulk metal, the electromagnetic field is shielded by the substrate, and the effective surface resistance is the combination of the sample and the substrate (two-layer model). In the case of a dielectric substrate (e.g., samples S_5 , S_6 , and S_7), the electromagnetic field reaches the brass block resonator surfaces and the number of layers to be considered in the model is three (sample, dielectric substrate, and metal).

For each sample (see Table 1), it is necessary to analyze these conditions, then we will be able to divide our measurements into three different configurations.

2.2.1. Configuration Metal Sample with $t_s \gg \delta_s$

In this case, since only one sample is available, we need to use a calibration measurement (configuration metal–metal) with a known material (brass or copper) to be able to compare the change in the quality factor. This is the case for the samples S_1 and S_2 . The results obtained are shown in Table 3. Here, in rows two and four, when using CNT bucky paper or graphene

Table 3. Summary of the resonance frequency f_0 , the quality factor Q , the surface resistance R_s , and the resistivity ρ obtained for bucky paper and graphene flake samples. For calibration, the values for brass and copper from Goodfellow are shown. Each surface resistance/resistivity value refers to the top sample.

Top sample	Bottom sample	f_0 [GHz]	Q	R_s [m Ω]	ρ [$\mu\Omega$ cm]
Brass	Brass	9.0262	1742	54.5	8.32
S_1 : CNT Bucky paper	Brass	8.9285	745.2	241	164
Copper	Copper	9.0131	3052	24.6	1.70
S_2 : graphene flakes	Copper	9.0135	878.0	221	137

flakes, the relationship between the quality factor and R_s is given by Equation (3). To be more precise, the factor Q is due to the combination of bucky paper with brass or graphene flakes with copper.

2.2.2. Configuration Sample–Sample with $t_s \sim \delta_s$

When the thickness of the sample is comparable with the skin depth of the material, we have to consider a two-layer system. We obtain the resistivity of the sample from the effective surface resistance measured, as we know the properties of the metal reference (resistivity and skin depth) and the thickness of the target sample. This has been done for samples S_3 , and S_4 and the results are shown in Table 4.

For graphene flakes (S_3 sample), we obtain a resistivity value which is four times greater than the value obtained for the sample S_2 in Table 3. This may be accounted for by the sample quality and roughness. Furthermore, the sample S_2 looks brighter than S_3 , which suggests a better conductivity as it is found experimentally.

Comparison of the Q value results of the multilayer system graphene oxide on copper with single-layer copper shows that the graphene oxide has such a low conductivity that it is basically invisible at the thickness of few micrometers. This is not a surprising result, as graphene oxide is an insulator ($\rho > 10^3 \Omega$ cm).^[12,14]

2.2.3. Configuration Sample–Sample with $t_s \ll \delta_s$ on Dielectric Substrate

In this case, which is the most common in CVD graphene samples deposited on a substrate (samples S_5 , S_6 , and S_7), we wish to point out that an observable difference in quality factor values exists when considering only the bare substrate or when the sample with graphene is on one or both sides of the RDR. The results obtained are shown in Table 5.

It is shown from Table 5 that the monolayer is visible, as the measured quality factor falls notably with the replacement of bare substrates for the graphene-coated substrate, both for quartz and PET substrates. It should be considered that the thickness of the graphene (<10 nm) leads to a perturbation of the TE₀₁₁ mode, as the electromagnetic field is influenced by the thickness of the substrates. It is for this reason that the resonance frequency is lower than when the cavity is closed with bulk metals. In the case of the Si/SiO₂ substrate, no resonance is obtained because it is a lossy material and the electromagnetic field decays rapidly.

Table 4. Summary of resonance frequencies f_0 and quality factors Q obtained for bulk copper, graphene flake, and graphene oxide flake samples.

Samples	f_0 [GHz]	Q	R_s [m Ω]	ρ [$\mu\Omega$ cm]
Copper	9.0135	3001	25.2	1.79
Graphene flakes on copper	8.9870	476.4	452	576.5
Graphene oxide on copper	9.0075	3006	–	–

Table 5. Summary of resonance frequencies f_0 and quality factors Q obtained for graphene (and bare substrate) samples.

Top sample	Bottom sample	f_0 [GHz]	Q
Quartz	Quartz	8.1336	4513
Graphene on quartz	Quartz	8.1153	267
Graphene on quartz	Graphene on quartz	8.1243	154
PET	PET	8.3200	4004
Graphene on PET	PET	8.4595	2605
Graphene on PET	Graphene on PET	8.4834	417
Si/SiO ₂	Si/SiO ₂	–	–

3. Error Estimation

For the analysis of the experimental errors involved in Equation (1), we consider those arising from the determination of the geometrical factor (ΔR_{GS}), the uncertainty of the loss tangent ($\Delta\delta$), and those resulting from the measurement of the quality factor (ΔQ). Equation (4) shows the effect of all these errors on the uncertainty of the surface resistance (ΔR_S).

$$R_S \pm \Delta R_S = \frac{1}{2} (R_{GS} \pm \Delta R_{GS}) \left(\frac{1}{Q \pm \Delta Q} - p(\tan(\delta) \pm \Delta\delta) \right) \quad (4)$$

It has been proven in a previous study^[3] that the spread in the measured quality factor for repeated measurements of the same sample is $\approx 5\%$. As shown in **Figure 6** (titanium sample), the data obtained in this study are quite noisy due to a low coupling. Hence, a conservative approach of a 10% error in the quality factor has been considered in our analysis for a noisy response, as well as for the Q factor obtained for samples S_1 and S_2 .

For the geometrical factor, R_{GS} , the small discrepancy between the analytical, experimental, and numerical determination of its value shows that the error here is negligible. Furthermore, the loss tangent is in the range of 10^{-4} . The relative error in R_S is therefore $\approx 7\%$ for metals (values shown in Table 2) and 15% for samples S_1 and S_2 . The relative error for resistivity is double due to the relation between R_S and ρ (see Equation (2)).

The other source of uncertainty is the thickness of the graphene layer, which is required to determine the surface

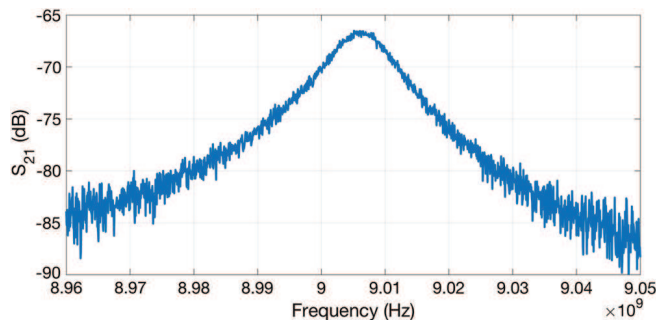


Figure 6. S_{21} parameter measured in the RDR when closed with titanium on each side. The resonance frequency measured is $f_0 = 9.0068$ GHz and the quality factor is $Q = 953.0$.

resistance in the case of the two-layer system (sample S_3). Measuring the thickness of such a sample is a challenging task. The estimated error of $\pm 1 \mu\text{m}$ in the thickness of the sample can actually lead to a total relative error of 60% in the estimated conductivity. This significant error is mostly due to the shape of the sample, which is not perfectly flat or uniform.

4. Discussion and Conclusions

When using two identical samples of common metals, the obtained resistivity values are in good agreement with the reported values for these metals: Cu, Mo, Ti, and brass. The resonance appears clearly near 9 GHz with a Q factor greater than 1000.

When only one sample is available, with a thickness greater than the skin depth of the material, it is possible to extract the surface resistance and resistivity of the sample with two measurements: one with two identical metal plates, the other with the same metal and the sample. We obtained reasonable values for the resistivity of CNTs bucky paper (S_1) and graphene flake (S_2) samples, similar to other reported values by other authors. In particular, we obtained a very similar value^[12,14] for reduced graphene.

With samples of a thickness comparable with the skin depth of the material, it is necessary to apply a multilayer model. To prove that the thickness of the sample is lower than the skin depth, measurements of the sample were made on two different substrates, which we previously characterized by their electrical properties using our resonator setup. In addition, it is necessary to determine the thickness of the sample with great precision.

When using CVD monolayer or few-layer graphene, as grown on a substrate, the electromagnetic field is not shielded by the samples, so in our mode, a strong perturbation is found, leading to changes in the resonance frequency and quality factor. One may observe the strong influence of the graphene layer on the values obtained for the Q factor, so it is possible to conclude that the method is sensitive to the presence of graphene, and a multilayer method should be used.

Our experimental setup is in some respects similar to that reported in the study by Hao et al.^[4] using a high Q sapphire puck microwave resonator.

The present setup was built for superconducting materials and is unable to increase the coupling by moving the coupling loops inward. When it is used to measure nonsuperconducting materials, the resulting transmission coefficients (S_{21}) are much lower and the noise increases, mostly when S_{21} falls below -65 dB (see Figure 5 and 6). A new setup with adjustable loops is under construction, to increase the transmission coefficients and allow higher sensitivity requirements.

Acknowledgements

The authors wish to thank the Scientific and Technological centers, Universitat de Barcelona (CCIT-UB) services for Raman spectroscopy facilities. The authors also wish to thank Danubia NanoTech Ltd. for samples of graphene oxide, S_4 , and reduced graphene flakes, S_2 , S_3 , and V. Skákalová for her interesting comments. This work was supported by the Spanish “Comision Interministerial de Ciencia y Tecnologia” under project MDM2016-0600.

Keywords

bucky paper, graphene, high-frequency conductivity, rutile resonators

Received: July 16, 2019

Revised: October 15, 2019

Published online:

-
- [1] M. Bozzi, L. Pierantoni, S. Bellucci, *Radioengineering* **2015**, *24*, 661.
- [2] R. H. Ono, J. C. Booth, F. Stork, C. Wilker, in *Advances in Superconductivity X* (Eds: I. Hirabayashi, K. Osamura), Springer, Japan **1998**, p. 1407.
- [3] P. Krkotić, A. Aguasca, J. M. O'Callaghan, in *48th European Microwave Conference (EuMC)*, IEEE, Madrid **2018**, p. 882.
- [4] L. Hao, J. Gallop, S. Goniszewski, A. Gregory, O. Shaforost, N. Klein, R. Yakimova, *Appl. Phys. Lett.* **2013**, *103*, 123103.
- [5] J. Krupka, W. Strupinski, N. Kwietniewski, *J. Nanosci. Nanotechnol.* **2011**, *11*, 3358.
- [6] D. Kajfez, P. Guillon, *Dielectric Resonators*, Noble Publishing Corporation, Tucker, GA, **1998**.
- [7] A. C. Ferrari, J. C. Meyer, V. Scardaci, C. Casiraghi, M. Lazzeri, F. Mauri, S. Piscanec, D. Jiang, K. S. Novoselov, S. Roth, K. A. Geim, *Phys. Rev. Lett.* **2006**, *97*, 187401.
- [8] W. Xu, N. Mao, J. Zhang, *Small* **2013**, *9*, 1206.
- [9] I. Childres, L. A. Jauregui, W. Park, H. Cao, Y. P. Chen, in *New Developments in Photon and Materials Research* (Ed: J. I. Jang), Nova Science Publishers, Hauppauge, NY **2013**, Ch. 19.
- [10] S. Kasap, I. I. Kaya, S. Repp, E. Erdem, *Nanoscale Adv.* **2019**, *1*, 2586.
- [11] R. Genc, M. O. Alas, E. Harputlu, S. Repp, N. Kremer, M. Castellano, S. G. Colak, K. Ocakoglu, E. Erdem, *Sci. Rep.* **2017**, *7*, 11222.
- [12] Z. Li, Y. Yao, Z. Lin, K.-S. Moon, W. Lin, C. Wong, *J. Mater. Chem.* **2010**, *20*, 4781.
- [13] M. Ohring, *Engineering Materials Science*, Academic Press, San Diego, CA **1995**.
- [14] X. Xie, Y. Zhou, K. Huang, *Front. Chem.* **2019**, *7*, 355.